

-204-040-603 COUPLING REF

- CLAMP ASSY

(-3) CLAMP JAW

**-5 CLAMP JAW**

T101350

11

1 1/4-20 BOLT 1" LG

(NAS1352-4-16P)

STD

~~A~~ T101330-7

CLAMP JAW BLANK 4130 ALY STL PLATE MIL-S-13729 COND N

175 3-4 3-9

1

1 A T101350 -5

CLAMP JAW

**CLAMP JAW**

5 CBZ

R C87

101350

CLAMP ASSY

**SHOP COPY**

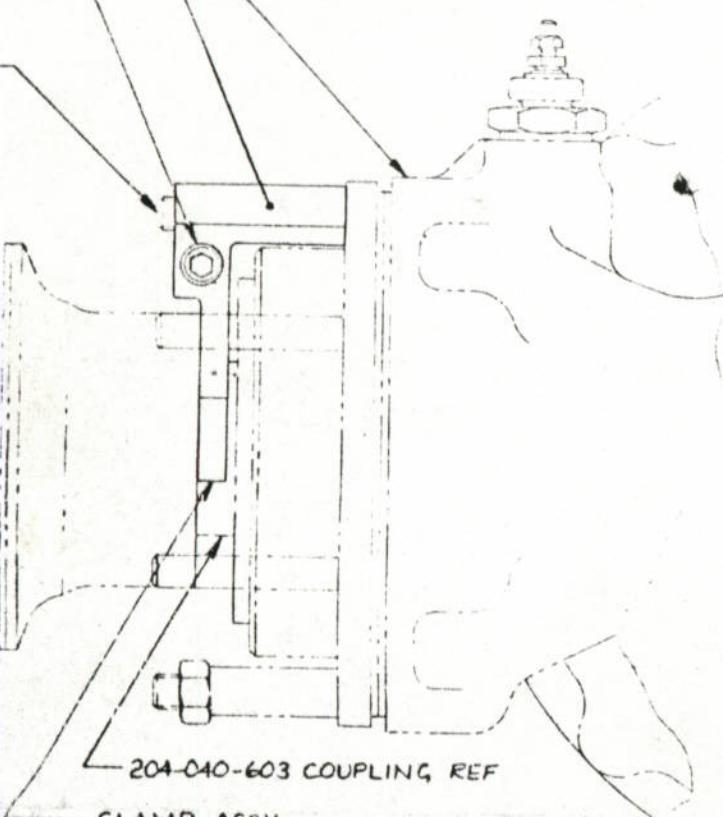
~~1 1/4 x 1 1/2 x 3~~

P/N: T101350

REVIS 3/25  
A SEE E.O. 2054CA-420 204-040-012 HGS/14A PAPER  
B CHG FROM TEST TO PROD DWG  
REF TEST E.O. 203 HES B39 C 2-17-72 MARTIN McCARTHY  
C CHANGE N/A REQUIREMENTS D 3-17-73 MARTIN McCARTHY

STAMP TOOL NO T101350 PER BPS FW4050  
USING  $\frac{1}{4}$  INCH FIGURES

204-040-400 GEARBOX REF  
204-040-012 GEARBOX REF

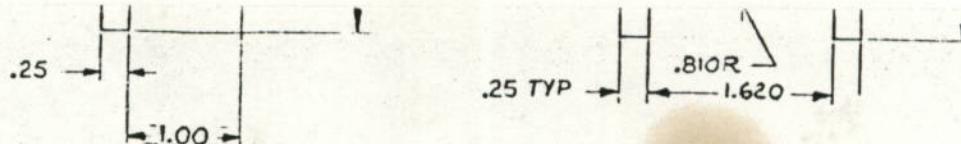


## NOTES

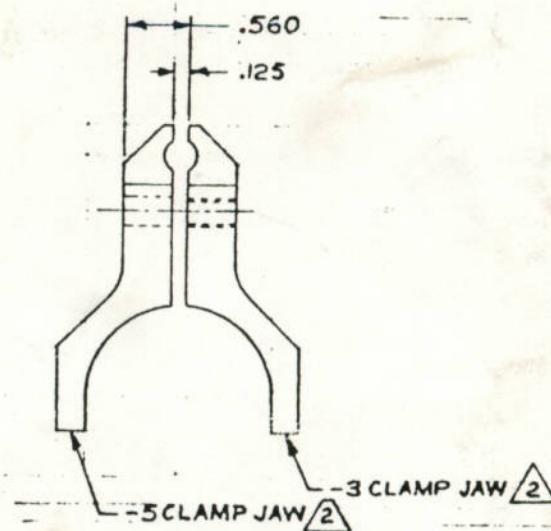
1. UNLESS OTHERWISE NOTED BREAK ALL SHARP EDGES  
.015R OR .015 x 40°~50° CHAMFER
2. ONE -7 CLAMP JAW BLANK MAKES ONE EACH -3 & -5
3. HEAT TREAT TO 145~165 KSI PER MIL-H-6875  
*32-37*
4. ALT MATL: 4140 ALY STL MIL-S-5626 COND C

1 KSI = 1000 PSI

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DETAIL -7 CLAMP JAW BLANK



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~~.818  
25°  
1.040~~

1.50 x 1.00

T101.350

